



Product: [76204WS](#) 

MachFlex™, 4 C #24 Str TC, SRPVC Ins, OS+TC Srv, PVC Jkt, CMG

 [Request Sample](#)

Product Description

MachFlex™ for High Flex, 4 Conductor 24AWG (10x34) Tinned Copper, SRPVC Insulation, Overall Beldfoil®+Tinned Copper Serve(90%) Shield, PVC Outer Jacket, CMG

Technical Specifications

Product Overview

Suitable Applications:	Robotics, Robots, Continuous Flex
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Construction Details

Conductor

Element	No. of Elements	Size	Stranding	Material
Conductor(s)	4	24	10x34	TC - Tinned Copper

Insulation

Element	Material	Nom. Thickness	Nom. Insulation Diameter	Color Code
Conductor(s)	PVC - Polyvinyl Chloride	0.010 in (0.25 mm)	0.044 in (1.1 mm)	Black, Red, White, Green

Outer Shield

Shield Type	Material	Coverage	Drainwire Type
Tape	Bi-Laminate (Alum+Poly)	100%	26 AWG (7x34) TC
Spiral Serve / Screen	Tinned Copper (TC)	90%	

Outer Jacket

Separator	Material	Nom. Thickness	Nom. Diameter
Paper Tape	PVC - Polyvinyl Chloride	0.040 in (1.0 mm)	0.211 in

Overall Cable Diameter (Nominal):	0.211 in (5.36 mm)
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Electrical Characteristics

Electricals

Nom. Conductor DCR	Nom. Capacitance Cond-to-Cond	Nom. Inductance	Max. Current
29 Ohm/1000ft	32 pF/ft (100 pF/m)	.19 µH/ft (0.62 µH/m)	3 Amps per Conductor at 25°C

Nom Outer Shield DCR@Cond DCR1-cnvc:	6.0 Ohm/1000ft (20 Ohm/km)
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Voltage

UL Voltage Rating	Voltage Rating
300 V (AWM 2661)	300 V (CSA AWM I/II A/B)

Mechanical Characteristics

Temperature

UL Temperature	Operating
105°C	-10°C To 105°C (Static), 5°C To 105°C (Flexing)

Bend Radius

Flexing Min.

1.7 in	
Max. Pull Tension:	17.3 lbs (7.85 kg)
Bulk Cable Weight:	30 lbs/1000ft

Standards and Compliance

Environmental Suitability:	Indoor, Sunlight Resistance
Flammability / Reaction to Fire:	UL 1685 UL loading, FT4
NEC / UL Compliance:	Article 800, CM
AWM Compliance:	AWM 2661, AWM 10002, AWM I/II A/B
CEC / C(UL) Compliance:	CMG
European Directive Compliance:	EU CE Mark, EU Directive 2015/863/EU (RoHS 2 amendment), REACH, EU Directive 2011/65/EU (RoHS 2), EU Directive 2012/19/EU (WEEE)
APAC Compliance:	China RoHS II (GB/T 26572-2011)

History

Update and Revision:	Revision Number: 0.262 Revision Date: 09-07-2025
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Part Numbers

Variants

Item #	Color	Putup Type	UPC
76204WS 008100	Gray	Reel	612825410799
76204WS 0081000	Gray	Reel	612825410805
76204WS 008500	Gray	Reel	612825410812

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